

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER Pro Art.60 1154,60 1153,60 1150,60 1151

Revision date: 01.01.2021

Product code: 30

Page 1 of 7

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Mecut-MMKS-MQL STEEL+ALU+COPPER Pro Art.60 1154,60 1153,60 1150,60 1151

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Cutting oil

Uses advised against

No information available.

1.3. Details of the supplier of the safety data sheet

Company name:	Karnasch Professional Tools GmbH	
Street:	Siemensstr. 1	
Place:	D-68542 Heddesheim	
Telephone:	+49 (0) 62 03 / 40 39 - 0	Telefax: +49 (0) 6203 4159 - 0
e-mail:	info@karnasch.tools	
Contact person:	Volker Mayer, Sascha Riedel	
Internet:	www.karnasch.tools	
Responsible Department:	Volker Mayer, Sascha Riedel: Tel: 06203 / 4039 - 0 Tel: 033675 / 7265 - 0	

1.4. Emergency telephone number:

Emergency telephone number (24h) + 44 1235 239670 (en)

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Regulation (EC) No. 1272/2008**

This mixture is not classified as hazardous in accordance with Regulation (EC) No. 1272/2008.

2.2. Label elements**Additional advice on labelling**

Das Gemisch ist nicht als gefährlich eingestuft im Sinne der Richtlinie 1999/45/EG.

2.3. Other hazards

No information available.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****Further Information**

Full text of H- and EUH-statements: see section 16.

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

Seek medical attention if problems persist. No administration in cases of unconsciousness or cramps. First aider: Pay attention to self-protection!

After inhalation

Move victim to fresh air. Put victim at rest and keep warm.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER Pro Art.60 1154,60 1153,60 1150,60 1151

Revision date: 01.01.2021

Product code: 30

Page 2 of 7

After contact with skin

Remove contaminated, saturated clothing immediately.

After contact with eyes

In case of contact with eyes, rinse immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Consult an ophthalmologist.

After ingestion

Do NOT induce vomiting. In case of swallowing, keep the patient at rest and contact a doctor.

4.2. Most important symptoms and effects, both acute and delayed

No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Water fog. Extinguishing powder. Carbon dioxide. Foam.

Unsuitable extinguishing media

High power water jet.

5.2. Special hazards arising from the substance or mixture

In case of fire may be liberated:

Carbon dioxide (CO₂).

Carbon monoxide

Nitrogen oxides (NO_x).**5.3. Advice for firefighters**

Do not inhale explosion and combustion gases. Wear a self-contained breathing apparatus and chemical protective clothing.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Wear personal protection equipment. Do not breathe gas/fumes/vapour/spray. Provide adequate ventilation.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Prevent spread over a wide area (e.g. by containment or oil barriers). Treat the recovered material as prescribed in the section on waste disposal.

Collect in closed containers for disposal.

6.3. Methods and material for containment and cleaning up

Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents).

Large quantities remove mechanically

Clean contaminated articles and floor according to the environmental legislation.

Clean with detergents. Avoid solvent cleaners.

6.4. Reference to other sections

Disposal: see section 13

SECTION 7: Handling and storage**7.1. Precautions for safe handling****Advice on safe handling**

Avoid oil mist

Use only in well-ventilated areas.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER Pro Art.60 1154,60 1153,60 1150,60 1151

Revision date: 01.01.2021

Product code: 30

Page 3 of 7

Direct contact with skins avoid.
When using do not eat, drink or smoke.

Advice on protection against fire and explosion

Prevent access by unauthorised personnel.

Further information on handling

High slip hazard because of leaking or spilled product.

7.2. Conditions for safe storage, including any incompatibilities**Requirements for storage rooms and vessels**

Keep the packing dry and well sealed to prevent contamination and absorption of humidity.
Recommended storage temperature: 5-40 °C

Hints on joint storage

Keep away from food, drink and animal feedingstuffs.
Do not store with strong oxidizing agents.
Maximum period of storage (time): 3 Years

Further information on storage conditions

Protect from sunlight. Store in a well-ventilated place.

7.3. Specific end use(s)

No information available.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Additional advice on limit values**

The product does not contain any relevant quantities of materials with workplace limit values.

8.2. Exposure controls**Appropriate engineering controls**

If local exhaust ventilation is not possible or not sufficient, the entire working area should be ventilated by technical means.

Protective and hygiene measures

Use personal protection equipment as per Directive 89/686/EEC.

Eye/face protection

Use glasses or face shield if there is a risk of splashing. DIN EN 166

Hand protection

Protect skin by using skin protective cream.
Wash hands before breaks and after work.
Gloves of appropriate material (i.e. nitrilic rubber, specification: penetration time: level 6, >480 min., thickness 0,9-1 mm; CE-certified acc. EN 374 cat III)

Skin protection

Chemical resistant safety shoes. Take off immediately all contaminated clothing.
Thorough skin-cleansing after handling the product. Set out skin protection guidelines.

Respiratory protection

If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn.

Environmental exposure controls

Do not allow to enter into surface water or drains.

according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER Pro Art.60 1154,60 1153,60 1150,60 1151

Revision date: 01.01.2021

Product code: 30

Page 4 of 7

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state: liquid
 Colour: amber coloured
 Odour: characteristic

pH-Value: not applicable

Changes in the physical state

Initial boiling point and boiling range: not determined

Flash point: >180 °C DIN EN 57

Explosive properties

No information available.

Lower explosion limits: not determined

Upper explosion limits: not determined

Oxidizing properties

No information available.

Vapour pressure: not determined

Vapour pressure: not determined

Density (at 20 °C): 0,90 g/cm³ EN ISO 12185

Viscosity / dynamic: not determined

Viscosity / kinematic:
 (at 40 °C) 30 mm²/s ASTM D 7042

Test method

9.2. Other information

No information available.

SECTION 10: Stability and reactivity

10.1. Reactivity

No known hazardous reactions.

10.2. Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4. Conditions to avoid

Protect against: heat.

10.5. Incompatible materials

The following must be prevented: Oxidizing agents, strong. acid.

10.6. Hazardous decomposition products

Hazardous decomposition products: none

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Toxicokinetics, metabolism and distribution

There are no data available on the preparation/mixture itself.
 Data apply to the main component.

according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER Pro Art.60 1154,60 1153,60 1150,60 1151

Revision date: 01.01.2021

Product code: 30

Page 5 of 7

Irritation and corrosivity

not known

Carcinogenic/mutagenic/toxic effects for reproduction

not known

STOT-repeated exposure

not known

Aspiration hazard

not known

Additional information on tests

No risks worthy of mention. Practical experience.

The statement is derived from the properties of the single components.

The classification was undertaken in accordance with the calculation method governed by the Preparations Directive (1999/45/EC).

SECTION 12: Ecological information**12.1. Toxicity**

The statement is derived from the properties of the components.

12.2. Persistence and degradability

Product is not easily biodegradable.

12.4. Mobility in soil

in delivery condition: liquid

12.5. Results of PBT and vPvB assessment

The components in this formulation do not meet the criteria for classification as PBT or vPvB.

12.6. Other adverse effects

Avoid release to the environment.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Disposal recommendations**

Dispose of contents/container to an appropriate recycling or disposal facility. Collect in closed containers for disposal. Dispose of waste according to applicable legislation.

List of Wastes Code - residues/unused products

130205 OIL WASTES AND WASTES OF LIQUID FUELS (EXCEPT EDIBLE OILS, AND THOSE IN CHAPTERS 05, 12 AND 19); waste engine, gear and lubricating oils; mineral-based non-chlorinated engine, gear and lubricating oils; hazardous waste

Contaminated packaging

Non-contaminated packages may be recycled.

SECTION 14: Transport information**Land transport (ADR/RID)****14.1. UN number:**

No dangerous good in sense of these transport regulations.

14.2. UN proper shipping name:

No dangerous good in sense of these transport regulations.

14.3. Transport hazard class(es):

No dangerous good in sense of these transport regulations.

14.4. Packing group:

No dangerous good in sense of these transport regulations.

Other applicable information (land transport)

Not restricted

Inland waterways transport (ADN)**14.1. UN number:**

No dangerous good in sense of these transport regulations.

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER Pro Art.60 1154,60 1153,60 1150,60 1151

Revision date: 01.01.2021

Product code: 30

Page 6 of 7

14.2. UN proper shipping name: No dangerous good in sense of these transport regulations.

14.3. Transport hazard class(es): No dangerous good in sense of these transport regulations.

14.4. Packing group: No dangerous good in sense of these transport regulations.

Other applicable information (inland waterways transport)

Not restricted

Marine transport (IMDG)

14.1. UN number: No dangerous good in sense of these transport regulations.

14.2. UN proper shipping name: No dangerous good in sense of these transport regulations.

14.3. Transport hazard class(es): No dangerous good in sense of these transport regulations.

14.4. Packing group: -

Other applicable information (marine transport)

Not restricted

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number: No dangerous good in sense of these transport regulations.

14.2. UN proper shipping name: No dangerous good in sense of these transport regulations.

14.3. Transport hazard class(es): No dangerous good in sense of these transport regulations.

14.4. Packing group: -

Other applicable information (air transport)

Not restricted

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Personal protection equipment: see section 8

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

2004/42/EC (VOC): 0,3 % (2,7 g/l)

Additional information

@1501.B150213

National regulatory information

Water hazard class (D): 1 - slightly hazardous to water

15.2. Chemical safety assessment

For the following substances of this mixture a chemical safety assessment has been carried out:

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 1.

AICS (Australien), DSL (Kanada), IECSC (China), REACH (Europäische Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (Neuseeland), PICCS (Philippinen), TSCA (USA)

Abbreviations and acronyms

CLP: Classification, labelling and Packaging

REACH: Registration, Evaluation and Authorization of Chemicals

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Mecut-MMKS-MQL STEEL+ALU+COPPER Pro Art.60 1154,60 1153,60 1150,60 1151

Revision date: 01.01.2021

Product code: 30

Page 7 of 7

GHS: Globally Harmonised System of Classification, Labelling and Packaging of Chemicals
UN: United Nations
CAS: Chemical Abstracts Service
DNEL: Derived No Effect Level
DMEL: Derived Minimal Effect Level
PNEC: Predicted No Effect Concentration
ATE: Acute toxicity estimate
LC50: Lethal concentration, 50%
LD50: Lethal dose, 50%
LL50: Lethal loading, 50%
EL50: Effect loading, 50%
EC50: Effective Concentration 50%
ErC50: Effective Concentration 50%, growth rate
NOEC: No Observed Effect Concentration
BCF: Bio-concentration factor
PBT: persistent, bioaccumulative, toxic
vPvB: very persistent, very bioaccumulative
ADR: Accord européen sur le transport des marchandises dangereuses par Route
(European Agreement concerning the International Carriage of Dangerous Goods by Road)
RID: Regulations concerning the international carriage of dangerous goods by rail
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
(Accord européen relatif au transport international des marchandises dangereuses par voies de navigation
intérieures)
IMDG: International Maritime Code for Dangerous Goods
EmS: Emergency Schedules
MFAG: Medical First Aid Guide
IATA: International Air Transport Association
ICAO: International Civil Aviation Organization
MARPOL: International Convention for the Prevention of Marine Pollution from Ships
IBC: Intermediate Bulk Container
VOC: Volatile Organic Compounds
SVHC: Substance of Very High Concern
Repr. - Reproduktionstoxizität
Asp. Tox. - Aspirationstoxizität
Acute Tox. - Akute Toxizität
Aquatic Acute - Akute aquatische Toxizität
Aquatic Chronic - Chronische aquatische Toxizität
Eye Dam. - Augenschaden/-reizung
Eye Irrit. - Augenreizung
Skin Corr. - Ätzwirkung auf die Haut
Skin Irrit. - Hautreizung
Skin Sens. - Hautallergen
Resp. Sens. - Inhalationsallergen
STOT SE - Spezifische Zielorgan-Toxizität - einmalige Exposition
STOT RE - Spezifische Zielorgan-Toxizität - wiederholte Exposition
VOC - Flüchtige organische Verbindungen

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights.

(The data for the hazardous ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)