



Steel Stainless Cast Iron

- ◆ M2 HSS
- ◆ 3/4" Weldon Shanks
- ◆ For Small Diameters
- ◆ Aggressive Cutting Edges
- ◆ No Center Punch Required
- ◆ Cut up to 2"
- ◆ For All Magnetic Drills
- ◆ Sold Individually



MAGNETIC DRILL 3/4" Weldon Shank

Use Cutting Oil



1" Cutting Depth

1" HSS Annular Twist Drill

Part #	Size	Depth
100DR1664	1/4"	1"
100DR2064	5/16"	1"
100DR2464	3/8"	1"
100DR2864	7/16"	1"
100DR3264	1/2"	1"

ANNULAR TWIST DRILL M2 HSS



2" Cutting Depth

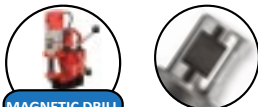
2" HSS Annular Twist Drill

Part #	Size	Depth
200DR1664	1/4"	2"
200DR2064	5/16"	2"
200DR2464	3/8"	2"
200DR2864	7/16"	2"
200DR3264	1/2"	2"



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Annular Cutter Kit - 6 Pc.

Part #	Description
100MC-SET1	1" Cutting Depth
200MC-SET1	2" Cutting Depth

Each Set Include the Diameters:
 1/2" • 9/16" • 5/8" • 3/4" • 13/16" • 7/8"

ANNULAR CUTTER M2 HSS



6 H.S.S. Annular Cutters + **2** Pilot Pins



1" Cutting Depth

1" HSS Annular Cutter

Part #	Size	Depth	Pin
100MC2864	7/16"	1"	SS-1
100MC3264	1/2"	1"	SS-2
100MC3664	9/16"	1"	SS-3
100MC4064	5/8"	1"	SS-3
100MC4464	11/16"	1"	SS-3
100MC4864	3/4"	1"	SS-3
100MC5264	13/16"	1"	SS-3
100MC5664	7/8"	1"	SS-3
100MC6064	15/16"	1"	SS-3
100MC6464	1"	1"	SS-3
100MC6864	1-1/16"	1"	SS-3
100MC7264	1-1/8"	1"	SS-3
100MC7664	1-3/16"	1"	SS-3
100MC8064	1-1/4"	1"	SS-3
100MC8464	1-5/16"	1"	SS-3
100MC8864	1-3/8"	1"	SS-3
100MC9264	1-7/16"	1"	SS-3
100MC9664	1-1/2"	1"	SS-3
100MC1916	1-9/16"	1"	SS-3
100MC1058	1-5/8"	1"	SS-3
100MC1116	1-11/16"	1"	SS-3
100MC1034	1-3/4"	1"	SS-3
100MC1316	1-13/16"	1"	SS-3
100MC1078	1-7/8"	1"	SS-3
100MC1516	1-15/16"	1"	SS-3
100MC2002	2"	1"	SS-3
100MC2116	2-1/16"	1"	SS-3



2" Cutting Depth

2" HSS Annular Cutter

Part #	Size	Depth	Pin
200MC2864	7/16"	2"	LL-1
200MC3264	1/2"	2"	LL-2
200MC3664	9/16"	2"	LL-3
200MC4064	5/8"	2"	LL-3
200MC4464	11/16"	2"	LL-3
200MC4864	3/4"	2"	LL-3
200MC5264	13/16"	2"	LL-3
200MC5664	7/8"	2"	LL-3
200MC6064	15/16"	2"	LL-3
200MC6464	1"	2"	LL-3
200MC6864	1-1/16"	2"	LL-3
200MC7264	1-1/8"	2"	LL-3
200MC7664	1-3/16"	2"	LL-3
200MC8064	1-1/4"	2"	LL-3
200MC8464	1-5/16"	2"	LL-3
200MC8864	1-3/8"	2"	LL-3
200MC9264	1-7/16"	2"	LL-3
200MC9664	1-1/2"	2"	LL-3
200MC1916	1-9/16"	2"	LL-3
200MC1058	1-5/8"	2"	LL-3
200MC1116	1-11/16"	2"	LL-3
200MC1034	1-3/4"	2"	LL-3
200MC1316	1-13/16"	2"	LL-3
200MC1078	1-7/8"	2"	LL-3
200MC1516	1-15/16"	2"	LL-3
200MC2002	2"	2"	LL-3
200MC2116	2-1/16"	2"	LL-3



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MAGNETIC DRILL



3/4" Weldon Shank

Use Cutting Oil



Allows overlap cut on existing holes

TCT – Carbide Tipped Annular Cutters Available. Please call.



Pilot Pins - 1" Cutter

Part #	Description
SS-1	1" Pilot Pin (for 7/16" x 1")
SS-2	1" Pilot Pin (for 1/2" x 1")
SS-3	1" Pilot Pin (for 9/16" x 1" +)



Pilot Pins - 2" Cutter

Part #	Description
LL-1	2" Pilot Pin (for 7/16" x 2")
LL-2	2" Pilot Pin (for 1/2" x 2")
LL-3	2" Pilot Pin (for 9/16" x 2" +)

ANNULAR CUTTER
M2 HSS