



PATENTED DESIGN FOR 45% FASTER CUTTING!

- Stays sharp up to **4 x longer**.
- No pre-drilling. No slipping. No wandering.
- Round, clean holes — no burrs, no tear-out.
- Less torque. Less heat. **Longer tool life**.
- Ideal for hand drills — true round holes, no walking on curves.
- **Tapered X-Step tip** — faster, smoother drilling.
- Less vibration, less torque — effortless control and precise guidance.
- Versatile performance across **metals, plastics, wood and composites**.



HSS-CO M35 DRILL BITS - 5% COBALT, X-STEP POINT WITH 3-FLAT SHANK

Art.	Diam.	Pointe	OAL	Step	Pkg.
MCOX0464	1/16"	135°	1-7/8"	-	10
MCOX0564	5/64"	135°	2"	-	10
MCOX0664	3/32"	135°	2-1/4"	-	10
MCOX0764	7/64"	135°	2-5/8"	-	10
MCOX0864	1/8"	X-STEP	2-3/4"	1	10
MCOX0964	9/64"	X-STEP	2-7/8"	1	10
MCOX1064	5/32"	X-STEP	3-1/8"	2	10
MCOX1164	11/64"	X-STEP	3-1/4"	2	10
MCOX1264	3/16"	X-STEP	3-1/2"	3	10
MCOX1364	13/64"	X-STEP	3-5/8"	3	10
MCOX1464	7/32"	X-STEP	3-3/4"	3	10
MCOX1564	15/64"	X-STEP	3-7/8"	3	10
MCOX1664	1/4"	X-STEP	4"	3	10
MCOX1764	17/64"	X-STEP	4-1/8"	4	10
MCOX1864	9/32"	X-STEP	4-1/4"	4	10
MCOX1964	19/64"	X-STEP	4-3/8"	4	10
MCOX2064	5/16"	X-STEP	4-1/2"	5	10
MCOX2164	21/64"	X-STEP	4-5/8"	5	5
MCOX2264	11/32"	X-STEP	4-3/4"	5	5



3-flat shank

Art.	Diam.	Pointe	OAL	Step	Pkg.
MCOX2364	23/64"	X-STEP	4-7/8"	5	5
MCOX2464	3/8"	X-STEP	5"	5	5
MCOX2564	25/64"	X-STEP	5-1/8"	6	5
MCOX2664	13/32"	X-STEP	5-1/4"	6	5
MCOX2764	27/64"	X-STEP	5-3/8"	6	5
MCOX2864	7/16"	X-STEP	5-1/2"	6	5
MCOX2964	29/64"	X-STEP	5-5/8"	6	5
MCOX3064	15/32"	X-STEP	5-3/4"	8	5
MCOX3164	31/64"	X-STEP	5-7/8"	8	5
MCOX3264	1/2"	X-STEP	6"	8	5

• 3-flat 1/2" shank

Art.	Diam.	Pointe	OAL	Step	Pkg.
MCOX3664	9/16"	X-STEP	6"	8	1
MCOX4064	5/8"	X-STEP	6"	9	1
MCOX4464	11/16"	X-STEP	6"	10	1
MCOX4864	3/4"	X-STEP	6"	11	1
MCOX5264	13/16"	X-STEP	6"	12	1
MCOX5664	7/8"	X-STEP	6"	12	1
MCOX6064	15/16"	X-STEP	6"	12	1
MCOX6464	1"	X-STEP	6"	12	1

In robust and handy case

MCOX29BB 29 pcs

BLACK BUDDY CASE

- HSS CO M35 drill bit, 5% cobalt
- Jobber length
- X-STEP point from 1/8"
- Ground flute
- 3-flat shank
- The set includes drill bits from 1/16" to 1/2" - 64th



MCOX83F 8 pcs

BLUE METAL CASE

- HSS CO M35 drill bit, 5% cobalt
- Silver & Deming
- X-STEP point
- Ground flute
- 3-flat 1/2" shank
- The set includes drill bits from 9/16" to 1" - 16th





PATENTED DESIGN FOR 45% FASTER CUTTING!

- Stays sharp up to **4 x longer**.
- No pre-drilling. No slipping. No wandering.
- Round, clean holes — no burrs, no tear-out.
- Less torque. Less heat. **Longer tool life**.
- Ideal for hand drills — true round holes, no walking on curves.
- **Tapered X-Step tip** — faster, smoother drilling.
- Less vibration, less torque — effortless control and precise guidance.
- Versatile performance across **metals, plastics, wood and composites**.



HSS-CO M35 DRILL BITS - 5% COBALT, X-STEP POINT WITH 1/4" HEX SHANK

Art.	Diam.	Pointe	OAL	Step	Pkg.
MCOXH0464	1/16"	135°	1-7/8"	-	10
MCOXH0564	5/64"	135°	2"	-	10
MCOXH0664	3/32"	135°	2-1/4"	-	10
MCOXH0764	7/64"	135°	2-5/8"	-	10
MCOXH0864	1/8"	X-STEP	2-3/4"	1	10
MCOXH0964	9/64"	X-STEP	2-7/8"	1	10
MCOXH1064	5/32"	X-STEP	3-1/8"	2	10
MCOXH1164	11/64"	X-STEP	3-1/4"	2	10
MCOXH1264	3/16"	X-STEP	3-1/2"	3	10
MCOXH1364	13/64"	X-STEP	3-5/8"	3	10
MCOXH1464	7/32"	X-STEP	3-3/4"	3	10
MCOXH1564	15/64"	X-STEP	3-7/8"	3	10
MCOXH1664	1/4"	X-STEP	4"	3	10
MCOXH1764	17/64"	X-STEP	4-1/8"	4	10
MCOXH1864	9/32"	X-STEP	4-1/4"	4	10



1/4" hex shank

Art.	Diam.	Pointe	OAL	Step	Pkg.
MCOXH1964	19/64"	X-STEP	4-3/8"	4	10
MCOXH2064	5/16"	X-STEP	4-1/2"	5	10
MCOXH2164	21/64"	X-STEP	4-5/8"	5	5
MCOXH2264	11/32"	X-STEP	4-3/4"	5	5
MCOXH2364	23/64"	X-STEP	4-7/8"	5	5
MCOXH2464	3/8"	X-STEP	5"	5	5
MCOXH2564	25/64"	X-STEP	5-1/8"	6	5
MCOXH2664	13/32"	X-STEP	5-1/4"	6	5
MCOXH2764	27/64"	X-STEP	5-3/8"	6	5
MCOXH2864	7/16"	X-STEP	5-1/2"	6	5
MCOXH2964	29/64"	X-STEP	5-5/8"	6	5
MCOXH3064	15/32"	X-STEP	5-3/4"	8	5
MCOXH3164	31/64"	X-STEP	5-7/8"	8	5
MCOXH3264	1/2"	X-STEP	6"	8	5

In handy case

MCOXH22 22 pcs

RED CASE

- HSS CO M35 drill bit, 5% Cobalt
- Jobber length
- X-STEP tip starting at 1/8"
- Ground flute
- 1/4" hex shank
- The set includes drill bits from: 1/16" to 21/64" + 3/8" + 25/64" + 7/16" + 1/2"



998 Jean-Neveu, Longueuil, Qc J4G 2M1
 ☎ : 450-442-4232 / 1-800-442-2535 📠 : 450-442-9212
 📧 : sales@mascoutech.com

www.mascoutech.com

